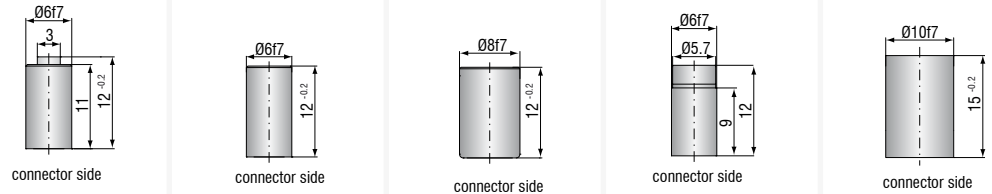




# More Precision

capa**NCDT** // Capacitive displacement sensors and systems





Sensor type		CS005	CS02	CS05	CSE05	CS08
Article No.		6610083	6610051	6610053	6610102	6610080
Measuring range	reduced	0.025 mm	0.1 mm	0.25 mm	0.25 mm	0.4 mm
	nominal	0.05 mm	0.2 mm	0.5 mm	0.5 mm	0.8 mm
	extended	0.1 mm	0.4 mm	1 mm	1 mm	1.6 mm
Linearity <sup>1)</sup>		$\leq \pm 0.15 \mu\text{m}$	$\leq \pm 0.4 \mu\text{m}$	$\leq \pm 0.15 \mu\text{m}$	$\leq \pm 0.5 \mu\text{m}$	$\leq \pm 0.4 \mu\text{m}$
		$\leq \pm 0.3 \% \text{ FSO}$	$\leq \pm 0.2 \% \text{ FSO}$	$\leq \pm 0.03 \% \text{ FSO}$	$\leq \pm 0.1 \% \text{ FSO}$	$\leq \pm 0.2 \% \text{ FSO}$
Resolution <sup>1) 2)</sup>	static 2 Hz	0.0375 nm	0.15 nm	0.375 nm	0.375 nm	0.6 nm
	dynamic 8.5 kHz	1 nm	4 nm	10 nm	10 nm	16 nm
Temperature stability	Zero <sup>5)</sup>	-60 nm/K	-60 nm/K	-60 nm/K	-60 nm/K	-60 nm/K
	Sensitivity	-0.5 nm/K	-2 nm/K	-5 nm/K	-5 nm/K	-8 nm/K
Temperature range	Operation	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C
	Storage	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C
Humidity <sup>3)</sup>		0 % ... 95 % r.H.	0 % ... 95 % r.H.	0 % ... 95 % r.H.	0 % ... 95 % r.H.	0 % ... 95 % r.H.
Dimensions		$\varnothing 6 \times 12 \text{ mm}$	$\varnothing 6 \times 12 \text{ mm}$	$\varnothing 8 \times 12 \text{ mm}$	$\varnothing 6 \times 12 \text{ mm}$	$\varnothing 10 \times 15 \text{ mm}$
Active measuring area		$\varnothing 1.3 \text{ mm}$	$\varnothing 2.3 \text{ mm}$	$\varnothing 3.9 \text{ mm}$	$\varnothing 3.9 \text{ mm}$	$\varnothing 4.9 \text{ mm}$
Guard ring width		0.8 mm	1 mm	1.4 mm	0.8 mm	1.6 mm
Minimum target diameter		$\varnothing 3 \text{ mm}$	$\varnothing 5 \text{ mm}$	$\varnothing 7 \text{ mm}$	$\varnothing 6 \text{ mm}$	$\varnothing 9 \text{ mm}$
Weight		2 g	2 g	4 g	2 g	7 g
Material	Housing	NiFe <sup>4)</sup> (magn.)	NiFe (magn.)	NiFe (magn.)	NiFe (magn.)	NiFe (magn.)
Connection		type C	type C	type C	type C	type C
Mounting		clamping	clamping	clamping	clamping	clamping

FSO = Full Scale Output

<sup>1)</sup> Valid with reference controller, relates to standard measuring range

<sup>2)</sup> RMS value of the signal noise

<sup>3)</sup> Non condensing

<sup>4)</sup> Titanium version available

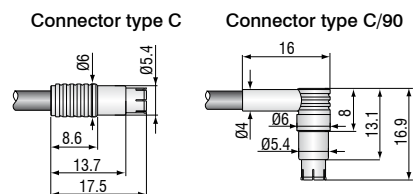
<sup>5)</sup> Sensor mounted in the mid of clamping area

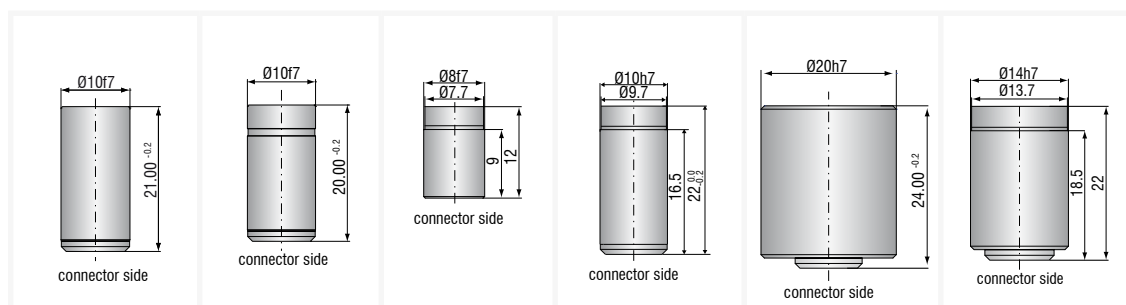
## Sensors

The sensors are designed as guard ring capacitors. They are connected to the signal conditioning electronics with a triaxial cable. The sensor cable is connected to the sensor using a high quality connector. All standard sensors can be used within a maximum deviation of 0.3 % without recalibration. Individually matched special sensors are produced on request.

## Measuring range expansion/reduction

The capaNCDT controller can optionally be configured so that the standard measuring ranges of the sensors are reduced by half or expanded by the factor of 2. The reduction increases the accuracy while the measuring range expansion reduces the accuracy.





Sensor type		CS1	CS1HP	CSE1	CSE1,25	CS2	CSE2
Article No.		6610054	6610074	6610103	6610161	6610052	6610104
Measuring range	reduced	0.5 mm	0.5 mm	0.5 mm	0.625 mm	1 mm	1 mm
	nominal	1 mm	1 mm	1 mm	1.25 mm	2 mm	2 mm
	extended	2 mm	2 mm	2 mm	2.5 mm	4 mm	4 mm
Linearity <sup>1)</sup>		$\leq \pm 1.5 \mu\text{m}$	$\leq \pm 1.5 \mu\text{m}$	$\leq \pm 1 \mu\text{m}$	$\leq \pm 1.25 \mu\text{m}$	$\leq \pm 1 \mu\text{m}$	$\leq \pm 2 \mu\text{m}$
		$\leq \pm 0.15 \% \text{ FSO}$	$\leq \pm 0.15 \% \text{ FSO}$	$\leq \pm 0.1 \% \text{ FSO}$	$\leq \pm 0.1 \% \text{ FSO}$	$\leq \pm 0.05 \% \text{ FSO}$	$\leq \pm 0.1 \% \text{ FSO}$
Resolution <sup>1) 2)</sup>	static 2 Hz	0.75 nm	0.75 nm	0.75 nm	0.9 nm	1.5 nm	1.5 nm
	dynamic 8.5 kHz	20 nm	20 nm	20 nm	25 nm	40 nm	40 nm
Temperature stability	Zero <sup>5)</sup>	-170 nm/K	-60 nm/K	-60 nm/K	-65 nm/K	-170 nm/K	-170 nm/K
	Sensitivity	-32 nm/K	-10 nm/K	-10 nm/K	-50 nm/K	-64 nm/K	-64 nm/K
Temperature range	Operation	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C
	Storage	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C
Humidity <sup>3)</sup>		0 % ... 95 % r.H.	0 % ... 95 % r.H.	0 % ... 95 % r.H.	0 % ... 95 % r.H.	0 % ... 95 % r.H.	0 % ... 95 % r.H.
Dimensions		$\varnothing 10 \times 21 \text{ mm}$	$\varnothing 10 \times 20 \text{ mm}$	$\varnothing 8 \times 12 \text{ mm}$	$\varnothing 10 \times 22 \text{ mm}$	$\varnothing 20 \times 24 \text{ mm}$	$\varnothing 14 \times 22 \text{ mm}$
Active measuring area		$\varnothing 5.7 \text{ mm}$	$\varnothing 5.7 \text{ mm}$	$\varnothing 5.7 \text{ mm}$	$\varnothing 6.5 \text{ mm}$	$\varnothing 7.9 \text{ mm}$	$\varnothing 8.0 \text{ mm}$
Guard ring width		1.5 mm	1.5 mm	0.9 mm	1.6 mm	4.4 mm	2.7 mm
Minimum target diameter		$\varnothing 9 \text{ mm}$	$\varnothing 9 \text{ mm}$	$\varnothing 8 \text{ mm}$	$\varnothing 10 \text{ mm}$	$\varnothing 17 \text{ mm}$	$\varnothing 14 \text{ mm}$
Weight		8 g	8 g	3.5 g	8.2 g	50 g	20 g
Material	Housing	1.4404 <sup>4)</sup> (non-magn.)	NiFe (magn.)	NiFe (magn.)	1.4404 (non-magn.)	1.4404 <sup>4)</sup> (non-magn.)	1.4404 (non-magn.)
Connection		type B	type B	type C	type B	type B	type B
Mounting		clamping	clamping	clamping	clamping	clamping	clamping

FSO = Full Scale Output

<sup>1)</sup> Valid with reference controller, relates to standard measuring range

<sup>2)</sup> RMS value of the signal noise

<sup>3)</sup> Non condensing

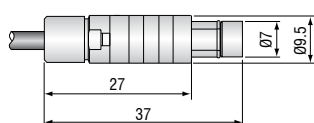
<sup>4)</sup> Titanium version available

<sup>5)</sup> Sensor mounted in the mid of clamping area

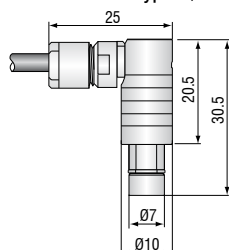
### Mounting cylindrical sensors

All sensors can be installed as both freestanding and flush units. The sensors can be clamped or fastened using a collet.

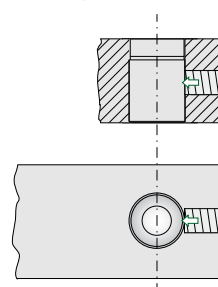
Connector type B



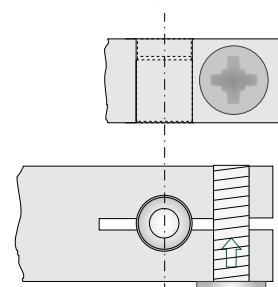
Connector type B/90

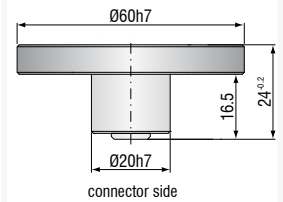
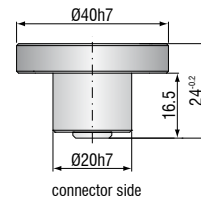
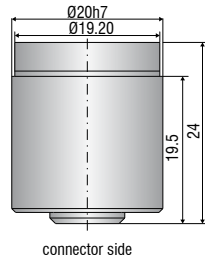
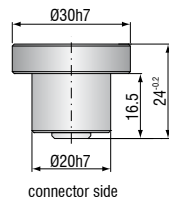


Mounting with set screw (plastic)



Mounting with collet



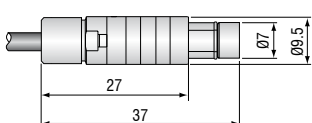


Sensor type		CS3	CSE3	CS5	CS10
Article No.		6610055	6610170	6610056	6610057
Measuring range	reduced	1.5 mm	1.5 mm	2.5 mm	5 mm
	nominal	3 mm	3 mm	5 mm	10 mm
	extended	6 mm	6 mm	10 mm	20 mm
Linearity <sup>1)</sup>		$\leq \pm 0.9 \mu\text{m}$	$\leq \pm 3 \mu\text{m}$	$\leq \pm 2.5 \mu\text{m}$	$\leq \pm 15 \mu\text{m}$
		$\leq \pm 0.03 \%$ FSO	$\leq \pm 0.1 \%$ FSO	$\leq \pm 0.05 \%$ FSO	$\leq \pm 0.15 \%$ FSO
Resolution <sup>1)2)</sup>	static 2 Hz	2.25 nm	2.25 nm	3.75 nm	7.5 nm
	dynamic 8.5 kHz	60 nm	60 nm	100 nm	200 nm
Temperature stability	Zero <sup>5)</sup>	-170 nm/K	-95 nm/K	-170 nm/K	-170 nm/K
	Sensitivity	-96 nm/K	-85 nm/K	-160 nm/K	-320 nm/K
Temperature range	Operation	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C
	Storage	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C	-50 ... +200 °C
Humidity <sup>3)</sup>		0 % ... 95 % r.H.	0 % ... 95 % r.H.	0 % ... 95 % r.H.	0 % ... 95 % r.H.
Dimensions		$\varnothing 30 \times 24$ mm	$\varnothing 20 \times 24$ mm	$\varnothing 40 \times 24$ mm	$\varnothing 60 \times 24$ mm
Active measuring area		$\varnothing 9.8$ mm	$\varnothing 10$ mm	$\varnothing 12.6$ mm	$\varnothing 17.8$ mm
Guard ring width		8 mm	4.6 mm	11.6 mm	19 mm
Minimum target diameter		$\varnothing 27$ mm	$\varnothing 20$ mm	$\varnothing 37$ mm	$\varnothing 57$ mm
Weight		70 g	50 g	95 g	180 g
Material	Housing	1.4404 (non-magn.)	1.4404 (non-magn.)	1.4404 <sup>4)</sup> (non-magn.)	1.4404 <sup>4)</sup> (non-magn.)
Connection		type B	type B	type B	type B
Mounting		clamping	clamping	clamping	clamping

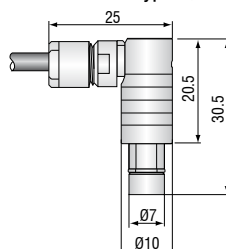
FSO = Full Scale Output

<sup>1)</sup> Valid with reference controller, relates to standard measuring range<sup>2)</sup> RMS value of the signal noise<sup>3)</sup> Non condensing<sup>4)</sup> Titanium version available<sup>5)</sup> Sensor mounted in the mid of clamping area

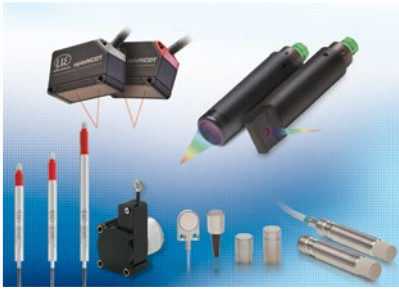
Connector type B



Connector type B/90



## Sensors and Systems from Micro-Epsilon



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Sensors and measurement devices for non-contact temperature measurement



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Optical micrometers and fiber optics, measuring and test amplifiers



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3D measurement technology for dimensional testing and surface inspection