MICRO-EPSILON

More Precision

eddyNCDT // Inductive sensors based on eddy currents

High precision eddy current displacement measurement
eddyNCDT 3300

- High resolution & linearity
- High speed measurements: up to 100 kHz (-3dB) frequency response
- Numerous sensor models even for customer-specific applications
- Sensors for ferromagnetic and non-ferromagnetic targets

The eddyNCDT 3300 eddy current system is a powerful displacement measuring system which offers numerous benefits in manufacturing automation, machine monitoring and quality control.

Multifunctional controller

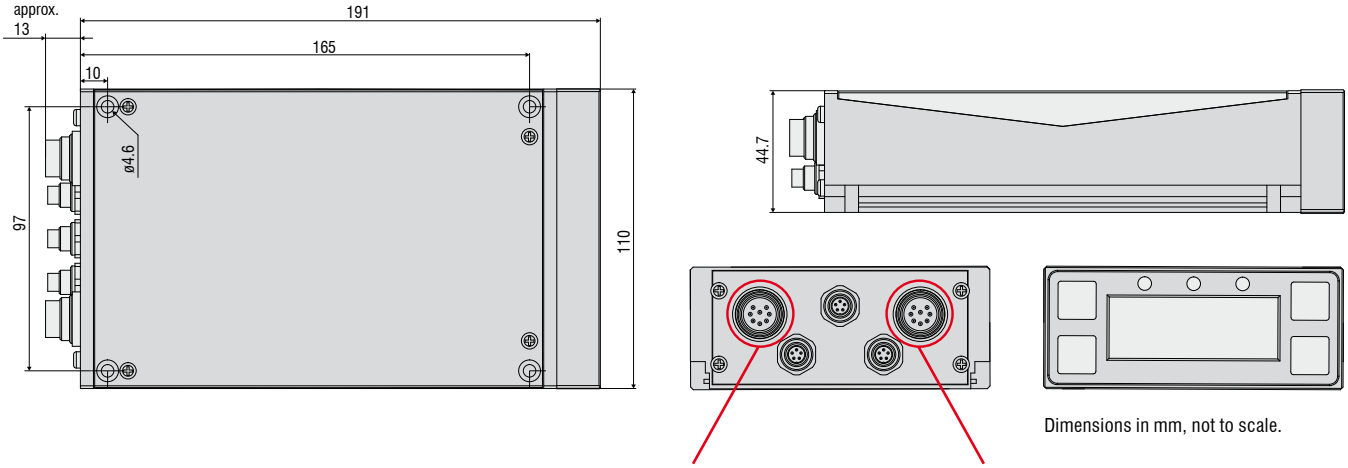
The eddyNCDT 3300 controller is equipped with high performance processors for reliable signal processing and further processing. The three-point linearization feature enables almost fully automatic field linearization, which provides high accuracy for any metallic target and installation environment. The operation is supported by a dialog-aided graphical display.

Highest frequency response

Monitoring highly dynamic processes is possible with the eddyNCDT 3300 which offers a frequency response of 100 kHz. This enables to solve measurement tasks where high measurement speeds and high accuracy are required.

Model		DT3300	DT3301
Resolution [1]	static (25 Hz)	0.005 % FSO (≤0.01 % FSO with ES04, ES05 and EU05)	
	dynamic (25 / 100 kHz)	0.2 % FSO	
Frequency response (-3dB)		selectable 25 kHz, 2.5 kHz, 25 Hz; 100 kHz for measuring ranges ≤ 1 mm	
Linearity		< ±0.2 % FSO	
Temperature compensation [2]		+10 ... 100 °C (option TCS: -40 ... +180 °C)	
Target material [3]		Steel, aluminum	
Supply voltage		±12 VDC and 5.2 VDC [4]	11 ... 32 VDC
Max. current consumption		approx. 420 mA	700 mA
Analog output		selectable 0 ... 5 V; 0 ... 10 V; ±2.5 V; ±5 V; ±10 V (or inverted); / 4 ... 20 mA (short circuit proof)	
Connection		Sensor: pluggable cable via 5-pole socket Supply/signal: 8-pole M16 x 0.75 connector (cable see accessories)	
Temperature range	Storage	-25 ... +70 °C	
	Operation	+5 ... +50 °C	
Protection class (DIN EN 60529)		IP64 (plugged)	
Control and display elements		limit value monitoring, auto-zero, peak-to-peak, minimum, maximum, average, storage of 3 characteristics	

FSO = Full Scale Output
[1] Resolution data are based on noise peak-to-peak values
[2] Temperature stability may differ with TCS option
[3] Steel: St37 steel DIN1.0037 / aluminum: AlMg3
[4] Additionally 24 VDC for external reset and limit switch



Dimensions in mm, not to scale.

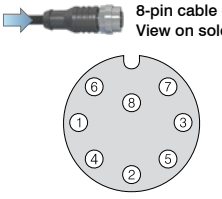
Pin assignment ANALOG - I/O

Pin	Assignment	Color (cable: SCA3/5)
1	n.c.	---
2	n.c.	---
3	Analog output U_{OUT}	Brown
4	n.c.	---
5	Temperature output [1] U_{Temp}	Green
6	n.c.	Gray
7	Agnd	White
8	Analog output I_{OUT}	Yellow

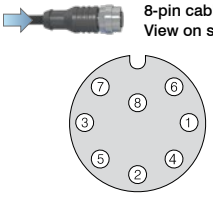
[1] Signal available only as option

Pin assignment IN/OUT/24V IN

Pin	Assignment	Color (cable: SCD3/8)
1	Zeroing In	Brown
2	Limit value A Out	Yellow
3	n.c.	Blue
4	Reset limit value In	Green
5	n.c.	Pink
6	24 VDC ground	White
7	+24 VDC in	Red
8	Limit value B Out	Gray

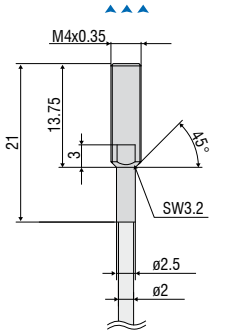


8-pin cable connector
View on solder side



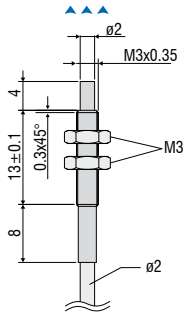
8-pin cable connector
View on solder side

Measurement direction



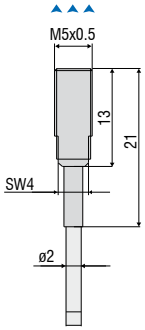
Cable length 0,25 m ±0.04 m

1:1



Cable length 0.25 m ±0.04 m

1:1



Cable length 0.25 m

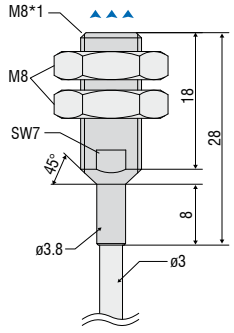
1:1

Model		ES04	EU05	ES08
Measuring range		0.4 mm	0.4 mm	0.8 mm
Start of measuring range		0.04 mm	0.05 mm	0.08 mm
Resolution [1) 2) 3)]		0.04 µm	0.05 µm	0.04 µm
Linearity [1)]		< ±0.8 µm	< ±1 µm	< ±1.6 µm
Temperature stability [1) 2) 4)]		< 0.06 µm / K	< 0.075 µm / K	< 0.12 µm / K
Temperature compensation [4)]		0 … +90 °C	0 … +90 °C	0 … +90 °C
Min. target size (flat)		Ø 6 mm	Ø 9 mm	Ø 7.5 mm
Sensor type		shielded	unshielded	shielded
Connection		integrated cable, axial, length approx. 0.25 m [5)]	integrated cable, axial, length approx. 0.25 m [5)]	integrated cable, axial, length approx. 0.25 m [5)]
Mounting		Cable gland (M4)	Cable gland (M3)	Cable gland (M5)
Temperature range	Storage	-20 ... +150 °C	-20 ... +150 °C	-20 ... +150 °C
	Operation	0 ... +150 °C	0 ... +150 °C	0 ... +150 °C
Pressure resistance		100 bar (front)	-	20 bar (front)
Protection class (DIN EN 60529)		IP64 (plugged)	IP64 (plugged)	IP64 (plugged)
Material		stainless steel	stainless steel and ceramics	stainless steel and plastic

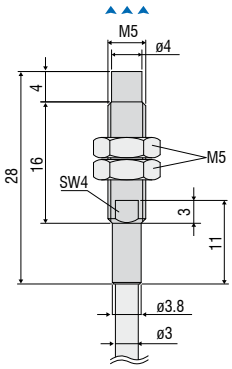
[1)] Valid for operation with DT3300 controller, referred to nominal measuring range
[2)] Relates to mid of measuring range
[3)] RMS value of the signal noise, static (25 Hz)
[4)] Higher values possible with TCS option
[5)] Length tolerance of cable: ±10 %

Measurement direction

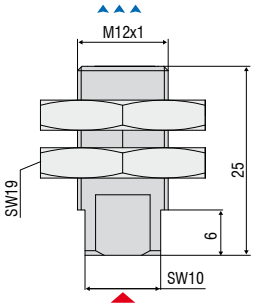
Connector side



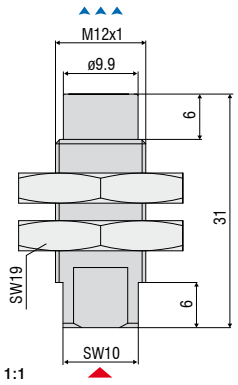
1:1 Cable length 0.25 m ±0.04 m



1:1 Cable length 0.25 m ±0.04 m



1:2



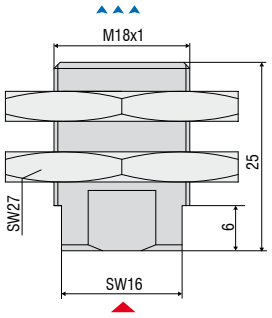
1:1

Model	ES1	EU1	ES2	EU3
Measuring range	1 mm	1 mm	2 mm	3 mm
Start of measuring range	0.1 mm	0.1 mm	0.2 mm	0.3 mm
Resolution [1) 2) 3)]	0.05 µm	0.05 µm	0.1 µm	0.15 µm
Linearity [1)]	< ±2 µm	< ±2 µm	< ±4 µm	< ±6 µm
Temperature stability [1) 2) 4)]	< 0.15 µm / K	< 0.15 µm / K	< 0.3 µm / K	< 0.45 µm / K
Temperature compensation [4)]	0 … +90 °C	0 … +90 °C	0 … +90 °C	0 … +90 °C
Min. target size (flat)	Ø 12 mm	Ø 15 mm	Ø 18 mm	Ø 36 mm
Sensor type	shielded	unshielded	shielded	unshielded
Connection	integrated cable, axial, length approx. 0.25 m [5)]	integrated cable, axial, length approx. 0.25 m [5)]	Plug connection via triaxial socket	Plug connection via triaxial socket
Mounting	Cable gland (M8)	Cable gland (M5)	Cable gland (M12)	Cable gland (M12)
Temperature range – Storage	-20 ... +150 °C	-40 ... +150 °C	-20 ... +150 °C	-20 ... +150 °C
Temperature range – Operation	0 … +150 °C	-40 … +150 °C	-20 … +150 °C	-20 … +150 °C
Pressure resistance	-	-	20 bar (front)	20 bar (front)
Protection class (DIN EN 60529)	IP64 (plugged)	IP50 (plugged)	IP64 (plugged)	IP64 (plugged)
Material	stainless steel and plastic	stainless steel and plastic	stainless steel and plastic	stainless steel and plastic

[1)] Valid for operation with DT3300 controller, referred to nominal measuring range
[2)] Relates to mid of measuring range
[3)] RMS value of the signal noise, static (25 Hz)
[4)] Higher values possible with TCS option
[5)] Length tolerance of cable: ±10 %

Measurement direction

Connector side



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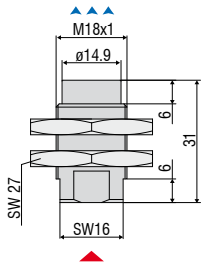
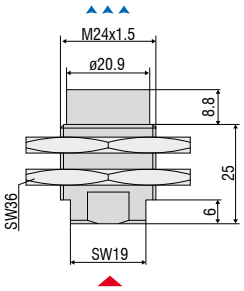


1:2



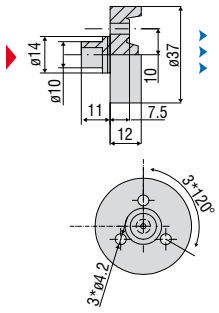
1:2

Model		ES4	EU6	EU8
Measuring range		4 mm	6 mm	8 mm
Start of measuring range		0.4 mm	0.6 mm	0.8 mm
Resolution [1) 2) 3)]		0.2 µm	0.3 µm	0.4 µm
Linearity [1)]		< ±8 µm	< ±12 µm	< ±16 µm
Temperature stability [1) 2) 4)]		< 0.6 µm / K	< 0.9 µm / K	< 1.2 µm / K
Temperature compensation [4)]		0 … +90 °C	0 … +90 °C	0 … +90 °C
Min. target size (flat)		Ø 27 mm	Ø 54 mm	Ø 72 mm
Sensor type		shielded	unshielded	unshielded
Connection		Plug connection via triaxial socket	Plug connection via triaxial socket	Plug connection via triaxial socket
Mounting		Cable gland (M18)	Cable gland (M18)	Cable gland (M24)
Temperature range	Storage	-20 ... +150 °C	-20 ... +150 °C	-20 ... +150 °C
	Operation	0 … +150 °C	-20 … +150 °C	0 … +150 °C
Pressure resistance		20 bar (front)	20 bar (front)	20 bar (front)
Protection class (DIN EN 60529)		IP50 (plugged)	IP64 (plugged)	IP64 (plugged)
Material		stainless steel and plastic	stainless steel and plastic	stainless steel and plastic

[1)] Valid for operation with DT3300 controller, referred to nominal measuring range
[2)] Relates to mid of measuring range
[3)] RMS value of the signal noise, static (25 Hz)
[4)] Higher values possible with TCS option

Measurement direction

Connector side



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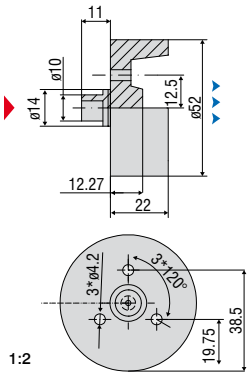
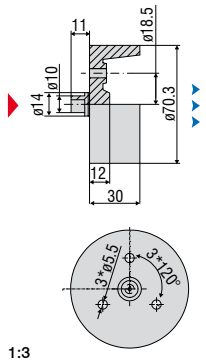
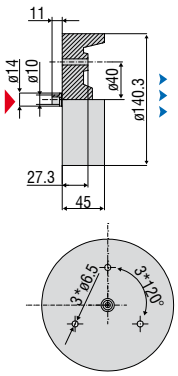


1:2



1:3



1:8

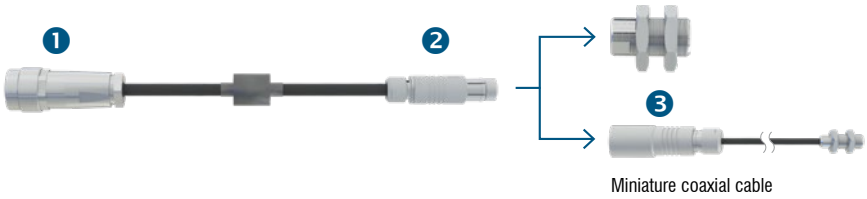
Model		EU15	EU22	EU40	EU80
Measuring range		15 mm	22 mm	40 mm	80 mm
Start of measuring range		1.5 mm	2.2 mm	4 mm	8 mm
Resolution [1) 2) 3)]		0.75 µm	1.1 µm	2 µm	4 µm
Linearity [1)]		< ±30 µm	< ±44 µm	< ±80 µm	< ±160 µm
Temperature stability [1) 2) 4)]		< 2.25 µm / K	< 3.3 µm / K	< 6 µm / K	< 12 µm / K
Temperature compensation [4)]		0 … +90 °C	0 … +90 °C	0 … +90 °C	0 … +90 °C
Min. target size (flat)		Ø 111 mm	Ø 156 mm	Ø 210 mm	Ø 420 mm
Sensor type		unshielded	unshielded	unshielded	unshielded
Connection		Plug connection via triaxial socket	Plug connection via triaxial socket	Plug connection via triaxial socket	Plug connection via triaxial socket
Mounting		3 x through-holes	3 x through-holes	3 x through-holes	3 x through-holes
Temperature range	Storage	-20 ... +150 °C	-20 ... +150 °C	-20 ... +150 °C	-20 ... +150 °C
	Operation	0 … +150 °C	0 … +150 °C	0 … +150 °C	0 … +150 °C
Protection class (DIN EN 60529)		IP64 (plugged)	IP64 (plugged)	IP64 (plugged)	IP64 (plugged)
Material		epoxy	epoxy	epoxy	epoxy

[1)] Valid for operation with DT3300 controller, referred to nominal measuring range
[2)] Relates to mid of measuring range
[3)] RMS value of the signal noise, static (25 Hz)
[4)] Higher values possible with TCS option

Cables
eddyNCDT 3300

Connection cables for DT3300 portfolio sensors

Sensors with integrated cable:
cable types ECx + ESx or EUx



Miniature coaxial cable

Special coaxial cable
Coaxial cable with fluorothermoplastic sheath
Cable diameter: Ø 3.9 mm
Minimum bending radius: static approx. 20 mm / dynamic approx. 40 mm
Temperature resistance: up to 130 °C
Available length: 1 m / 3 m / 6 m

Sensors with integrated cable and open ends
for solder connection via adapter cable: ECx/1

Special coaxial cable
Coaxial cable with fluorothermoplastic sheath
Cable diameter: Ø 3.9 mm
Minimum bending radius: static approx. 20 mm / dynamic approx. 40 mm
Temperature resistance: up to 130 °C
Available length: 1 m / 3 m / 6 m

Sensors with integrated cable and A0 plug
via adapter cable: ECx/2

Special coaxial cable
Coaxial cable with fluorothermoplastic sheath
Cable diameter: Ø 3.9 mm
Minimum bending radius: static approx. 20 mm / dynamic approx. 40 mm
Temperature resistance: up to 130 °C
Available length: 1 m / 3 m / 6 m

Plug/Socket

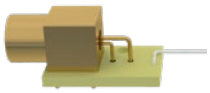
1. **5-pole socket 0323109:** series 712
   Type: 5 poles
   Connection: screwed connector
   Temperature resistance: 85 °C

2. **Triax plug 0323253:** Type SE102 A014-120 D4,9
   Triaxial plug: Type: mB0
   Connection: push-pull
   Temperature resistance: 150 °C

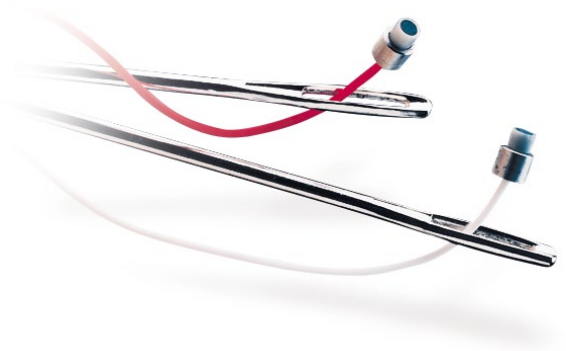
3. **Triax socket 0323121:** Type KE102 A014-120 D2,1
   Triaxial socket: Type: fB0
   Connection: push-pull
   Temperature resistance: 130 °C

4. **Triax plug 0323174:** Type S101 A005-120 D4,1
   Triaxial plug: Type: mA0
   Connection: push-pull
   Temperature resistance: 150 °C

5. **Triax socket 0323173**
   Triaxial socket: Type: fA0
   Connection: push-pull
   Temperature resistance: 150 °C

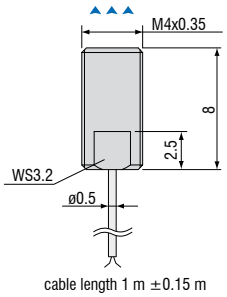


Sensors for special applications
eddyNCDT 3300



Subminiature sensors for restricted spaces

As well as standard sensors in conventional designs, miniature sensors with the smallest possible dimensions that achieve high precision measurement results are also available. Pressure-resistant versions, screened housings, ceramic types and other special features characterize these sensors, which achieve highly accurate measurement results despite their small dimensions. These miniature sensors are primarily used in high pressure applications, for example, in combustion engines.



2:1

ES04/180(25) Shielded Sensor

Measuring range 0.4 mm

Temperature stability ≤ ±0.025 % FSO/°C

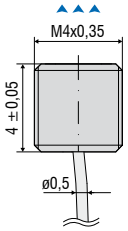
Connection: integrated coaxial cable 1 m (ø 0.5 mm), short silicon tube at cable exit

Pressure resistance (static): front 100 bar

Max. operating temperature: 180 °C

Housing material: stainless steel

Sensor cable: ECx/1 or ECx/2, length ≤ 6 m



3:1

ES04/180(102)
Shielded Miniature Sensor

Measuring range 0.4 mm

Temperature stability ≤ ±0.025 % FSO/°C

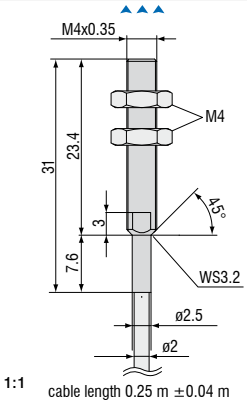
Connection: integrated coaxial cable 0.8 m (ø 0.5 mm) with solder connection board

Pressure resistance (static):
front 100 bar / rear side splash water

Max. operating temperature: 150 °C

Housing material:
stainless steel and ceramic

Sensor cable: ECx/1, length ≤ 6 m



1:1

ES04(34) Shielded Sensor

Measuring range 0.4 mm

Temperature stability ≤ ±0.025 % FSO/°C

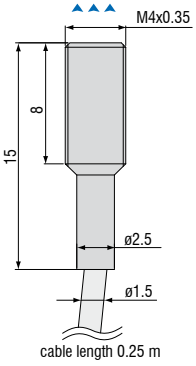
Connection: integrated coaxial cable 0.25 m (ø 2 mm) with sealed triaxial connector

Pressure resistance (static):
front 100 bar / rear side splash water

Max. operating temperature: 150 °C

Housing material:
stainless steel and ceramic

Sensor cable: ECx, length ≤ 6 m



2:1

ES04(35) Shielded Sensor

Measuring range 0.4 mm

Temperature stability ≤ ±0.025 % FSO/°C

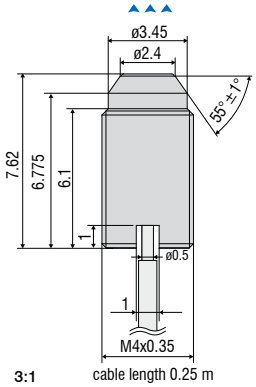
Connection: integrated coaxial cable 0.25 m (ø 1.5 mm) with sealed triaxial connector

Pressure resistance (static):
front 100 bar / rear side 5 bar

Max. operating temperature: 150 °C

Housing material:
stainless steel and ceramic

Sensor cable: ECx/1, length ≤ 6 m



3:1

ES04(70) Shielded Sensor

Measuring range 0.4mm

Temperature stability ≤ ±0.025 % FSO/°C

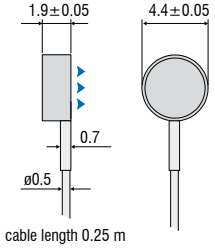
Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board

Pressure resistance (static):
front 100 bar / rear side splash water

Max. operating temperature: 150 °C

Housing material: stainless steel and ceramic

Sensor cable: ECx/1, length ≤ 6 m



3:1

ES05/180(16) Shielded Sensor

Measuring range 0.5 mm

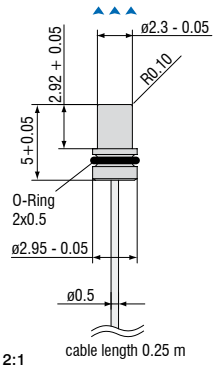
Temperature stability ≤ ±0.025 %FSO/°C

Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board

Max. operating temperature: 180 °C

Housing material: stainless steel and epoxy

Sensor cable: ECx/1, length ≤ 6 m



2:1

EU05(65) Unshielded Sensor

Measuring range 0.5 mm

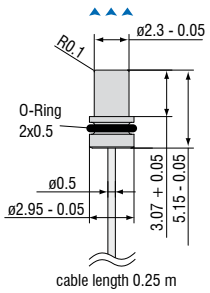
Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board

Pressure resistance (static):
front 700 bar / rear side splash water

Max. operating temperature: 150 °C

Housing material: ceramic

Sensor cable: ECx/1, length ≤ 6 m



2:1

EU05(93) Unshielded Sensor

Measuring range 0.4 mm

Temperature stability ≤ ±0.025 % FSO/°C

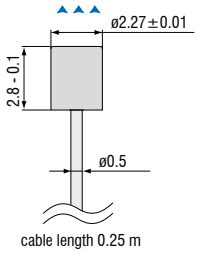
Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board

Pressure resistance (static):
front 2000bar / rear side splash water

Max. operating temperature: 150 °C

Housing material: ceramic

Sensor cable: ECx/1, length ≤ 6 m



3:1

EU05(66) Unshielded Sensor

Measuring range 0.5 mm

Temperature stability ≤ ±0.025 % FSO/°C

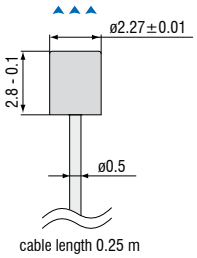
Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board

Pressure resistance (static):
front 400 bar / rear side splash water

Max. operating temperature: 150 °C

Housing material: ceramic

Sensor cable: ECx/1, length ≤ 6 m



3:1

EU05(72) Unshielded Sensor

Measuring range 0.4 mm

Temperature stability ≤ ±0.025 % FSO/°C

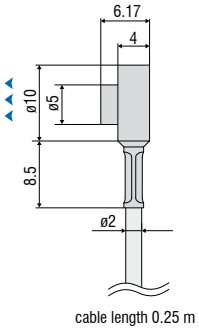
Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board

Pressure resistance (static):
front 2000 bar / rear side splash water

Max. operating temperature: 150 °C

Housing material: ceramic

Sensor cable: ECx/1, length ≤ 6 m



1:1

EU1FL Unshielded flat sensor

Measuring range 1 mm

Temperature stability ≤ ±0,025% FSO/°C

Connection: integrated coaxial cable 0.25 m (ø 2 mm) with sealed triaxial connector

Max. operating temperature: 150 °C

Housing material: stainless steel and epoxy

Sensor cable: ECx

Accessories
eddyNCDT

Article	Description	DT3001	DT3005	DT3060	DT3070	DT3300	DZ140	SGS
PCx/8-M12	**Supply and signal cable** 8-pole with M12 connector Standard length: 3 m Optionally available: 5 m/ 10 m /15 m 10 m as drag-chain suitable variant			x	x			
PCx/5-M12	**Supply and signal cable** 5-pole with M12 connector Standard length: 5 m Optionally available: 10 m / 20 m / 40 m / 80 m as drag-chain suitable variant	x	x					
PC4701-x	**Supply and signal cable** 8-pole with M12 connector Standard length: 10 m Optionally available: 15 m 10 m as drag-chain suitable variant							x
SCD2/4/RJ45	**Ethernet cable** 4-pole with M12 connector on RJ45 connector Standard length: 2 m			x	x			
SCAx/5	**Signal cable, analog** 5-pole with M16x0.75 connector Standard length: 3 m Optionally available: 6 m / 9 m					x		
SCDx/8	**Signal cable for switching inputs and outputs:** 8-pole with M16x0.75 connector Standard length: 0.3 m Optionally available: 1 m					x		
PSCx	**Supply and synchronization cable** 5-pole with M9 connector Standard length: 0.3 m Optionally available: 1 m					x		
ESCx	**Synchronization cable** 5-pole with M9 connector Standard length: 0.3 m Optionally available: 1 m					x		
PC140-x	**Supply and signal cable** 8-pole connector Standard length: 3 m Optionally available: 6 m						x	
PS2020	**Power supply unit** Input 100-240 VAC output 24 VDC / 2.5 A; mounting onto symmetrical standard rail 35 mm x 7.5 mm, DIN 50022	x	x	x	x	x	x	x

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